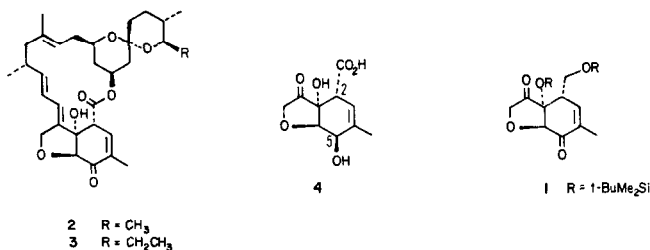


### SYNTHESIS OF THE HEXAHYDROBENZOFURAN SUBUNIT OF THE MILBEMYCINS AND THE AVERMECTINS

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**Summary:** A synthesis of the hexahydrobenzofuran subunit of milbemycins J and K has been accomplished in 17 steps from 4-methyl-1,4-pentadienol.

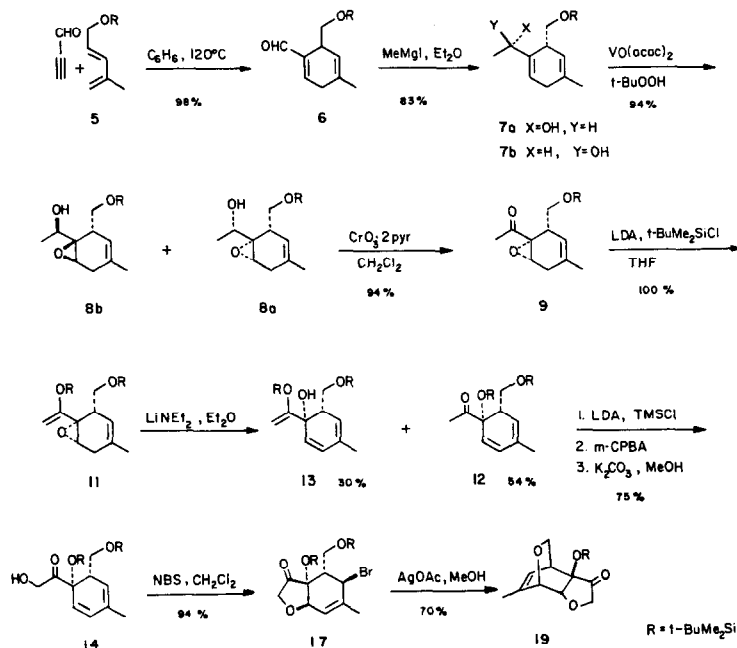
The milbemycins are a class of insecticidal antimicrobial agents<sup>1,2</sup> which are structurally related to the potent anthelmintic avermectins.<sup>3,4</sup> The potential practical applications of these compounds due to their impressive antiparasitic properties, in addition to their complex structures, make them attractive targets for the synthetic chemist. Smith<sup>5</sup> and Williams<sup>6</sup> have reported successful approaches to the synthesis of milbemycin  $\beta_3$  which lacks the complex hexahydrobenzofuran subunit while Haessian<sup>7</sup> and Baker<sup>8</sup> have described approaches to the spiroketal fragment of the avermectins. Fraser-Reid<sup>9</sup> has recorded the only successful attack on the hexahydrobenzofuran (southern) subunit to date. This report describes the preparation of the southern subunit 1 of milbemycins J and K, 2,3. This fragment can easily be utilized in the synthesis of the other members of the milbemycin-avermectin series as well.



It is known from studies on the naturally occurring milbemycins that if a ketone is present at C-5 instead of the secondary hydroxyl which is present in most milbemycins, reduction of the C-5 ketone with sodium borohydride results in regeneration of the naturally occurring material (correct configuration at C-5).<sup>1</sup> Additionally, the C-2 carbomethoxyl is prone to epimerization if the ester is not part of the macrocycle.<sup>10</sup> Thus we chose to prepare a suitable substitute for subunit 4 which took the form of 1 with a reduced C-2 carbomethoxyl and an oxidized C-5.

Oxahydrindene 1 can be readily constructed from diene 5 through a Diels-Alder strategy. Diene 5<sup>11</sup> can be prepared from methacrolein in three steps (1.  $\text{Ph}_3\text{P}=\text{CHCO}_2\text{Et}$ ,  $\text{CH}_2\text{Cl}_2$ ; 2.  $\text{LiAlH}_4$ ,

Scheme I



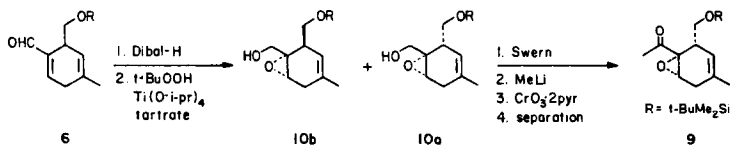
$\text{Et}_2\text{O}$ ,  $-20^\circ\text{C}$ ; 3.  $t\text{-BuMe}_2\text{SiCl}$ ,  $\text{CH}_2\text{Cl}_2$ , DMAP, imidazole, 75% overall). Diels-Alder reaction of propionaldehyde<sup>12</sup> with diene 5 at  $120^\circ\text{C}$  in benzene produced 98% of aldehyde 6 (Scheme I). Addition of methylmagnesium iodide to aldehyde 6 gave 83% yield of a mixture of diastereomers 7a:7b in a ratio of 1.5:1. The ratio of these two isomers could be influenced somewhat by changing solvent and organometallic reagent (see Table).

Table

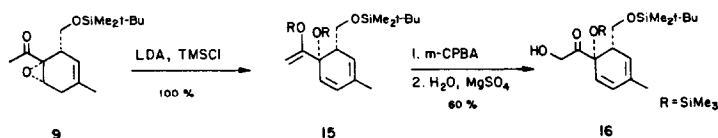
		7a	7b
R = H	$\text{CH}_3\text{MgI, Et}_2\text{O, } 25^\circ$	1	1
	$\text{THF, TMEDA, } -78^\circ$	4	1
	$\text{CH}_2\text{Cl}_2, 25^\circ$	1	12
R = $\text{Si}t\text{-BuMe}_2$	$\text{CH}_3\text{Li, Et}_2\text{O, } -78^\circ$	1	6.2
	$\text{THF, } -78^\circ$	1	1.9
	$\text{THF, TMEDA, } -78^\circ$	1	1.7
	$\text{CH}_3\text{MgI, Et}_2\text{O, } -78^\circ$	1.1	1
	$\text{THF, } -78^\circ$	1	1.4
	$\text{THF, TMEDA, } -78^\circ$	1.1	1
	$\text{Et}_2\text{O, } 25^\circ$	1.47	1

Directed epoxidation [ $\text{VO(acac)}_2, t\text{-BuOOH, CH}_2\text{Cl}_2$ ]<sup>13</sup> of 7a gave exclusively 8a while 7b was converted into only 8b, both in 98% yield. Although this sequence generates racemic material, optically pure material can be obtained by the route outlined in Scheme II. Reduction of aldehyde 6 to the allylic alcohol followed by asymmetric epoxidation [ $t\text{-BuOOH, Ti(O } i\text{-pr)}_4, (+)\text{-diethyl tartrate, CH}_2\text{Cl}_2$ ] produced epoxyalcohols 10.<sup>14</sup> Oxidation of 10a,b to the aldehydes, addition of methyl lithium and oxidation to the ketone provides ketone 9 in high (95% ee) optical purity after chromatographic separation from its diastereomer.

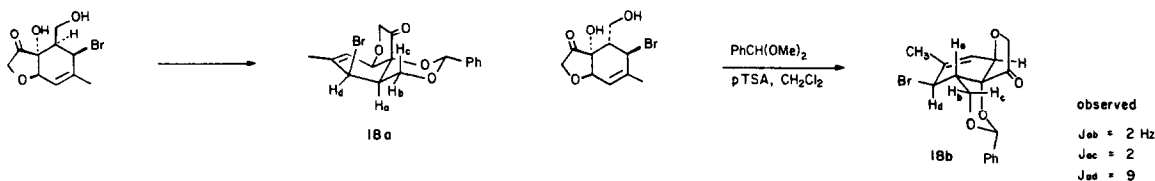
Scheme II



Treatment of ketone **9** with LDA followed by *t*-butyldimethylsilyl chloride gave enol ether **11**. Rearrangement of the epoxide by the action of lithium diethylamide<sup>15</sup> in ether occurred with partial transfer of the silyl group to the tertiary hydroxyl to yield 55% of diene **12** and 30% of enol ether **13**. Hydroxylation of ketone **12** via *m*-CPBA oxidation<sup>16</sup> of its silyl enol ether generated  $\alpha$ -hydroxy ketone **14** in 75% yield. Subsequent experiments have illustrated that epoxy ketone **9** can be directly converted to enol ether **15** with excess LDA (4 equiv) and excess trimethylsilyl chloride ( $-78^\circ\text{C}$  to  $25^\circ\text{C}$ ) in quantitative yield. This enol ether can be oxidized to hydroxy ketone **16** in 60% overall yield from **9**.



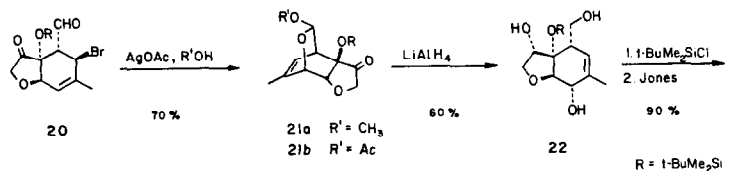
Several methods were examined for the electrophilic ring closure of diene **14** to **17**, but *N*-bromosuccinimide was the only reagent which was found to effect high yields of the desired transformation. This particular reaction resulted in isolation of the 1,4 adduct **17**. The relative stereochemistry of **17** was determined by converting **17** to the corresponding benzylidene **18**.<sup>9</sup> If the relative stereochemistry were as shown in **18a** (*trans* fused 6,6), a large vicinal coupling constant for  $H_a$  and  $H_c$  (ca. 8 to 12 Hz) would necessarily be expected due to their *trans* diaxial disposition. However, if the stereochemistry is as shown in **18b** (*cis* fused 6,6).  $H_a$  and  $H_b$  (equatorial-equatorial) as well as  $H_a$  and  $H_c$  (equatorial-axial) would be expected to have relatively small (0 to 3 Hz) coupling. The observed coupling for this system is  $J_{a,b} = 2$  Hz and  $J_{a,c} = 2$  Hz confirming the structure as **18b**. Additionally,  $J_{a,d} = 9$  Hz indicating a *trans* diaxial relationship between  $H_a$  and  $H_d$  and establishing the equatorial disposition of the bromine substituent. Thus, a *syn* 1,4 addition to the diene is observed.



Thus it remained only to effect the net  $S_N2'$  displacement of bromide to incorporate oxygen at C-5. This bromide was found to be remarkably inert to a wide variety of strong nucleophiles, but treatment of **17** with silver acetate in methanol or acetic acid did result in intramolecular displacement of halogen to produce tricyclic ether **19**. If silyl ether **17** was selectively deprotected (5% HF,  $\text{CH}_3\text{CN}$ ) followed by oxidation with PCC to aldehyde **20** (85% yield), the silver acetate induced cyclization (Scheme III) resulted in isolation of acetals **21**

(21a in methanol, 21b in acetic acid) in 70% yield. Lithium aluminum hydride reduction of 21b results in the formation of 22 which can be converted to 1 by selective protection of the primary hydroxyl and subsequent oxidation with Jones reagent in 54% overall yield.<sup>17</sup>

Scheme III



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